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- Not achievable with manual hand classing
- Instrument testing must be adopted



## Motivating Factors for Adopting Cotton Classification by Instrument

- Enables cotton to be sold on its true value
- Eliminates need to "over buy" or "over sell"
- Adds marketing value to cotton



## Motivating Factors for Adopting Cotton Classification by Instrument

- Adds utility value to cotton
- More competitive
- Cotton trading based on trusted instrument tests is objective



- Role recognition
  - Establish trust, integrity and impartiality



**Gin & Warehouse** 



**Farmer** 





**Merchant** 



**Textile Manufacturer** 

- Sampling
  - Integrity
  - Bale/Sample Identification





- Adopt industry accepted standards
  - Procedures, practices, and calibration standards
    - CSITC Guidelines
    - Universal Cotton Calibration Standards









- Quality Assurance
  - Routine calibration verification
  - CSITC Round Trial
  - Internal round testing
  - Instrument qualification (ASTM 7410)



- Technical
  - Skilled workforce
  - Service industries
  - Stable power
  - Reliable and accurate Air Management System

- Provide easy customer access to classification data through the Internet
  - For current and previous crop years



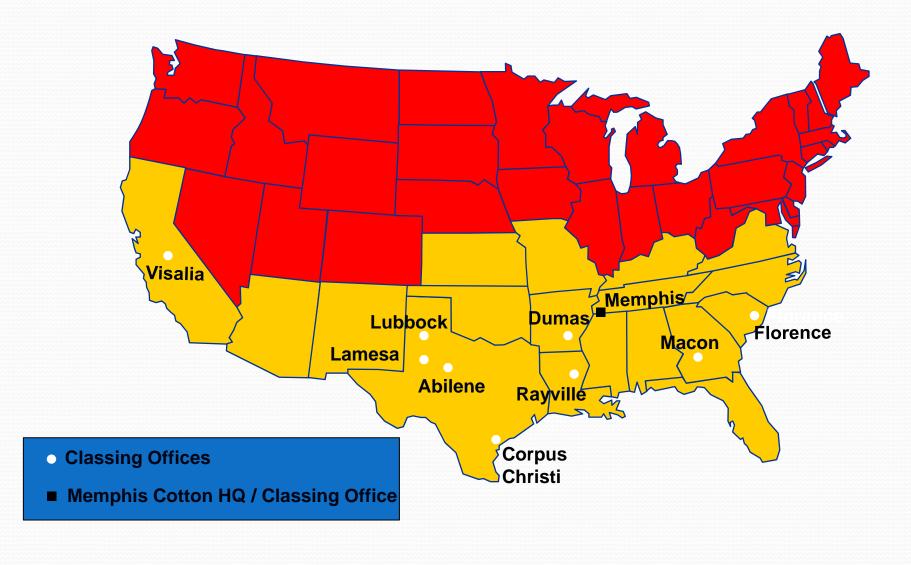
Test every bale





## USDA's Cotton Classification & Cotton Standardization Programs





- Implemented full instrument classification in 1991
- Practically <u>each and every</u> bale produced in the U.S. has been instrument classified since 1991
- Individualized data is available on every bale

- Instrument
  - Micronaire
  - Strength
  - Length
  - Uniformity
  - Color Rd
  - Color +b
  - Color Grade
  - Trash Area
  - Particle Count
  - Leaf Grade

#### 268 Uster HVI 1000 Instruments



- Manual
  - Extraneous Matter



#### USDA's Cotton Standard's Program

- Produce reference materials for cotton classification
- Provide & distribute cotton samples for the CSITC Round Trial and USDA HVI Check Test Program
- Provide cotton classification workshops



Cotton Standards



**Round Testing** 



Workshops

- Moving forward with new technologies
  - Seek new technologies developed in other industries for cotton testing applications
  - USDA working with new imaging technology for improved color and trash measurement and to enable detection of extraneous matter in cotton



- Moving forward with Automation
  - Faster, more efficient testing systems
  - More automation, less human involvement



Moving Forward







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