

# Report on Cotton Trash Measurements

James Knowlton  
 Division Director  
 Standardization & Engineering Division  
 Cotton & Tobacco Program  
 USDA AMS  
 Memphis, Tennessee, USA



## Inter-Instrument Results from CSITC RT

### Optional Parameters

Inter-Instrument Averages, Inter-Instrument Variations, Typical within-instrument Variations

Trash Count						
		Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)		25.18	12.93	21.72	31.09	
Reference Values for Evaluation		25.18	12.93	21.72	31.09	
Number Of Instruments		102	102	102	102	102
	based on 30 tests	SD 6.79	5.76	7.94	11.38	7.94
		CV % 27.0	44.5	36.1	36.6	36.1
	based on 6 tests	SD 6.42	6.97	8.14	11.80	8.60
		CV % 33.4	46.9	37.5	37.9	38.9
Inter-Instrument Variation	based on single tests	SD 8.90	6.41	8.49	12.20	9.00
		CV % 35.4	49.6	39.1	39.2	40.8
	between different days	SD 2.17	1.54	2.00	2.49	2.05
	with each 6 tests	CV % 8.6	11.9	9.2	8.0	9.4
	between single tests	SD 2.73	1.83	2.47	2.83	2.47
	on one day	CV % 10.8	14.2	11.4	9.1	11.4
Typical within-instrument Variation (Median)	between all tests	SD 3.92	2.78	3.33	4.20	3.56
	on different days	CV % 15.6	21.5	15.3	13.5	16.5
Trash Area						
		Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)		0.303	0.111	0.232	0.287	
Reference Values for Evaluation		0.303	0.111	0.232	0.287	
Number Of Instruments		102	102	102	102	102
	based on 30 tests	SD 0.081	0.031	0.077	0.078	0.067
		CV % 26.6	28.2	32.9	27.1	28.7
Inter-Instrument Variation	based on 6 tests	SD 0.089	0.038	0.078	0.082	0.072
		CV % 29.3	34.5	33.7	28.7	31.5
	based on single tests	SD 0.107	0.043	0.081	0.093	0.081
		CV % 35.4	39.2	35.0	32.3	35.5
	between different days	SD 0.039	0.018	0.032	0.026	0.029
	with each 6 tests	CV % 12.9	16.0	13.8	9.2	13.0
	between single tests	SD 0.047	0.024	0.035	0.035	0.035
	on one day	CV % 15.6	21.6	14.9	12.1	16.1
Typical within-instrument Variation (Median)	between all tests	SD 0.066	0.032	0.050	0.048	0.049
	on different days	CV % 21.9	28.7	21.7	16.8	22.3

### 3 Year Review of Overall CSITC RT Trash Results

<u>RT</u>	<u>Average</u>			<u>RT</u>	<u>Average</u>		
	<u>Count</u>	<u>Count SD</u>	<u>Count CV</u>		<u>Area</u>	<u>Area SD</u>	<u>Area CV</u>
2011-1	16.1	7.45	46.1	2011-1	0.193	0.055	28.5
2011-2	15.1	7.02	46.5	2011-2	0.131	0.039	29.8
2011-3	18.6	9.51	51.2	2011-3	0.165	0.054	32.7
2011-4	14.3	7.58	52.9	2011-4	0.144	0.048	33.4
<b>Avg.</b>	<b>16.0</b>	<b>7.89</b>	<b>49.2</b>	<b>Avg.</b>	<b>0.158</b>	<b>0.049</b>	<b>31.1</b>
2012-1	17.2	8.89	51.8	2012-1	0.178	0.060	33.8
2012-2	15.6	7.82	50.2	2012-2	0.138	0.044	31.8
2012-3	17.8	8.21	46.2	2012-3	0.154	0.049	31.9
2012-4	17.2	8.83	51.3	2012-4	0.189	0.061	32.2
<b>Avg.</b>	<b>16.9</b>	<b>8.44</b>	<b>49.9</b>	<b>Avg.</b>	<b>0.165</b>	<b>0.054</b>	<b>32.4</b>
2013-1	18.4	9.14	49.7	2013-1	0.180	0.068	37.7
2013-2	17.5	7.68	43.8	2013-2	0.169	0.054	31.9
2013-3	17.4	8.51	48.8	2013-3	0.168	0.058	34.6
2013-4	22.0	7.94	36.1	2013-4	0.233	0.067	28.7
<b>Avg.</b>	<b>18.6</b>	<b>8.32</b>	<b>44.6</b>	<b>Avg.</b>	<b>0.186</b>	<b>0.062</b>	<b>33.2</b>

### Comparison of Instrument Models – 2013 CSITC RT Data

<u>Instrument</u>	<u>Average</u>			<u>Instrument</u>	<u>Average</u>		
	<u>Count</u>	<u>Count SD</u>	<u>Count CV</u>		<u>Area</u>	<u>Area SD</u>	<u>Area CV</u>
ART	11.3	6.05	53.7	ART	0.152	0.060	39.5
HVI 1000	24.2	4.63	19.1	HVI 1000	0.205	0.040	19.5
HVI 900	15.5	6.34	40.9	HVI 900	0.196	0.060	30.6
Spectrum	12.8	6.81	53.1	Spectrum	0.140	0.060	42.9

## USDA Trash Tolerances

- Extreme range of trash measurements requires a floating tolerance
  - Area Tol. =  $\text{Area} * 0.235 + 0.031$
  - Count Tol. =  $\text{Count} * 0.22 + 3.2$
- Overall USDA Trash Reproducibility for 2010 Crop
  - Area: 87%
  - Count: 92%

## 3 Year Review of Overall CSITC RT Trash Results

RT	Average		USDA	RT	Average		USDA
	Count	Count SD	Tolerance		Area	Area SD	Tolerance
2011-1	16.1	7.45	6.75	2011-1	0.193	0.055	0.076
2011-2	15.1	7.02	6.52	2011-2	0.131	0.039	0.062
2011-3	18.6	9.51	7.29	2011-3	0.165	0.054	0.070
2011-4	14.3	7.58	6.35	2011-4	0.144	0.048	0.065
<b>Avg.</b>	<b>16.0</b>	<b>7.89</b>	<b>6.73</b>	<b>Avg.</b>	<b>0.158</b>	<b>0.049</b>	<b>0.068</b>
2012-1	17.2	8.89	6.98	2012-1	0.178	0.060	0.073
2012-2	15.6	7.82	6.63	2012-2	0.138	0.044	0.064
2012-3	17.8	8.21	7.11	2012-3	0.154	0.049	0.067
2012-4	17.2	8.83	6.99	2012-4	0.189	0.061	0.076
<b>Avg.</b>	<b>16.9</b>	<b>8.44</b>	<b>6.92</b>	<b>Avg.</b>	<b>0.165</b>	<b>0.054</b>	<b>0.070</b>
2013-1	18.4	9.14	7.25	2013-1	0.180	0.068	0.073
2013-2	17.5	7.68	7.06	2013-2	0.169	0.054	0.071
2013-3	17.4	8.51	7.04	2013-3	0.168	0.058	0.070
2013-4	22.0	7.94	8.04	2013-4	0.233	0.067	0.086
<b>Avg.</b>	<b>18.6</b>	<b>8.32</b>	<b>7.30</b>	<b>Avg.</b>	<b>0.186</b>	<b>0.062</b>	<b>0.075</b>

## Comparison of Instrument Models – 2013 CSITC RT Data

<u>Instrument</u>	<u>Average</u>		<u>USDA</u>	<u>Instrument</u>	<u>Average</u>		<u>USDA</u>
	<u>Count</u>	<u>Count SD</u>	<u>Tolerance</u>		<u>Area</u>	<u>Area SD</u>	<u>Tolerance</u>
ART	11.3	6.05	5.7	ART	0.152	0.060	0.067
HVI 1000	24.2	4.63	8.5	HVI 1000	0.205	0.040	0.079
HVI 900	15.5	6.34	6.6	HVI 900	0.196	0.060	0.077
Spectrum	12.8	6.81	6.0	Spectrum	0.140	0.060	0.064

## Report on Cotton Trash Measurements

- Cotton Trash Standards adopted a Universal Cotton Standards at the June 2013 Universal Cotton Standards Conference
- Serve as the official reference standard for the cotton trash measurements of percent area and particle count



